



Annealing & Temper Rolling

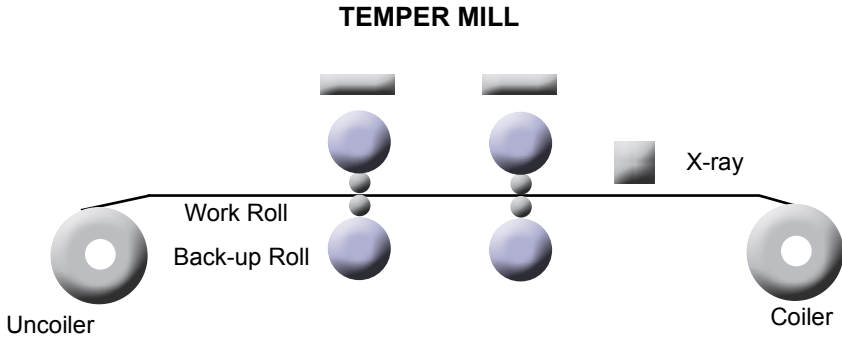
MAIN SPECIFICATIONS

Annealing

Start-Up:	2001
No. of Bases:	20
Capacity:	360,000 tons per year
Atmosphere:	100% Hydrogen
Coil O.D.	72"
Charge Height:	243 inches (3 to 7 coils)
Manufacturer:	Rad-Con Inc.
Burners:	Bloom Engineering (Natural-gas fired)
Process Control:	Entec Systems International

Temper Mill

Manufacturer	E.W. Bliss
Capacity	380,000 tons per year
Roll Size	24" x 61"
Charged Coil	I.D. 20"; O.D. 72" Weight: 45,000#
Product	Width 22" to 60" Gauge 0.0100" to 0.1340"
Coil Diameter	72" O.D.
Max Line Speed	3,500 feet per minute



Scott Starr
 Manager, Operations
 (909) 350-6227
 sstarr@californiasteel.com