



Hot Strip Mill

MAIN SPECIFICATIONS

Mill Capacity:	2.5 million tons per year	
Material Rolled:	Carbon Steel Slab Thickness: 7 – 9 inches Width: 24 – 75 inches Length: 158 – 441 inches Weight: 30 tons maximum	
Equipment	No.	Specifications
Reheating Furnaces	2	Start-Up: 1997 8 zone, walking beam, natural gas fired Width: 38', 9" Length: 137', 10" Manufacturer: Chugairo
		Start-Up: 2009 Width: 38', 9" Length: 137', 10" Manufacturer: Tenova-Core
Roughing Mills	1	Horizontal Scale breaker: scale removal and thickness reduction
	1	Broadside Mill, 4-high, non-reversible
	4	4-high, non-reversible with edger
Pinch Roll Scale Breaker	1	Upgraded 1995 2 headers top, 2 headers bottom Maximum pressure: 3,000 psi

continued

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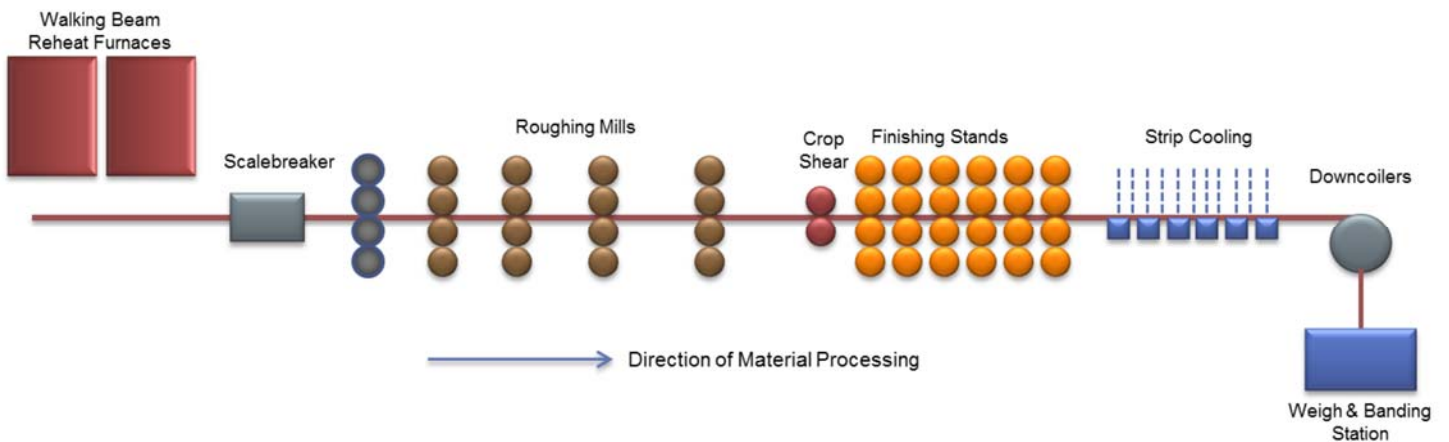
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Equipment	No.	Specifications
Finishing Mill	6 Stands	4-High Stands Electr AGC: F6-F11 Work Roll Bending: F8—F11 (1992) Electric Loopers: F6-F10
Strip Cooling Banks	5	Header nozzle type Top: Laminar Bottom: Spray Installed: 1992
Downcoilers	2	#1 DC: 3 wrapper rolls 1000 PIW Start-Up: 1992 #2 DC: 4 wrapper rolls 1,000 PIW Upgrade 1997



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