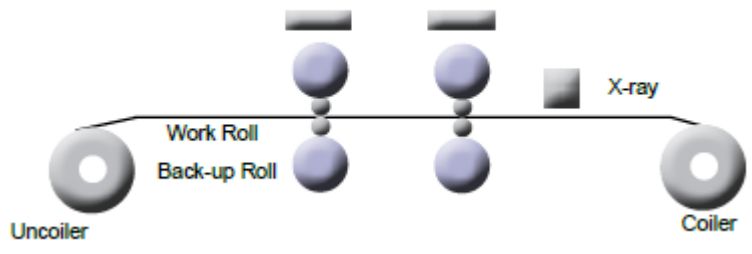




ANNEALING & TEMPER ROLLING

MAIN SPECIFICATIONS

Annealing		Temper Mill	
Start-Up	2001	Start-Up	1970
Capacity	350,000 tons per year	Capacity	380,000 tons per year
No. of Bases	20	Roll Size	24" x 61"
Atmosphere:	100% Hydrogen	Charged Coil	I. D. 20"; O. D. 72" Weight 45,000#
Charge Height:	243" (3 to 7 coils)	Product	Width 22" to 60" Gauge 0.0100" to 0.1340"
Coil Diameter	72" O. D.	Coil Diameter	72" O. D.
Manufacturer:	Rad-Con Inc.	Max Line Speed	3,500 feet per minute
Burners:	Bilom Engineering (Natural gas fired)	Manufacturer	E. W. Bliss
Process Control	Entec System International		



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